

Surface Maintenance Engineering Planning Program (SURFMEPP)

Presented to VSRA

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SURFMEPP Mission & Vision



NAW-7



Our Mission

We provide centralized surface ship life cycle maintenance engineering, class maintenance and modernization planning, and management of maintenance strategies.

Our Vision

We are the nation's team accountable for surface ship life cycle maintenance engineering.

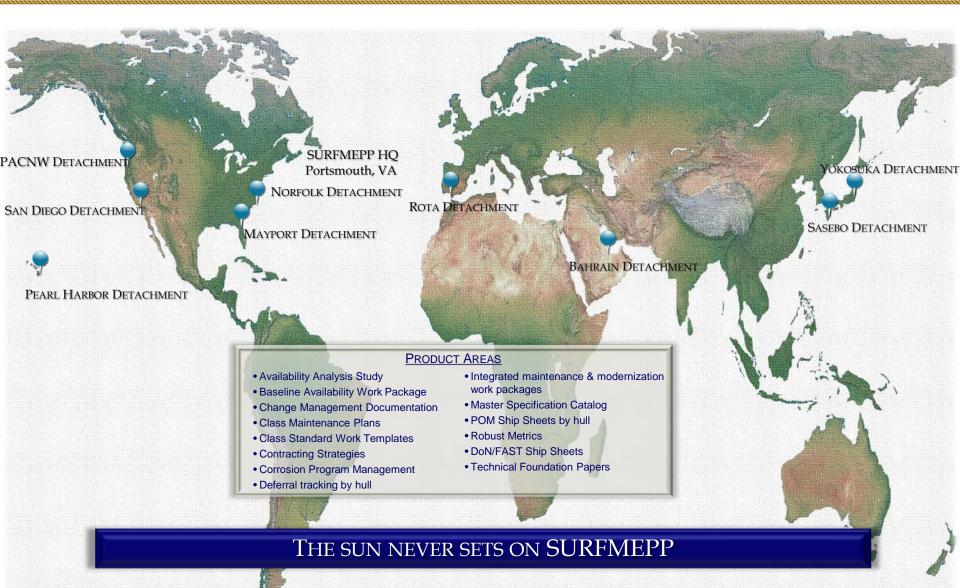
- We defend surface ship maintenance requirements that are aligned and responsive to OPNAV, Fleet, and NAVSEA priorities.
- We execute engineered life cycle analysis in support of Navy leadership decisions that impact both readiness and attainment of Expected Service Life (ESL).
- We ensure validated maintenance requirements are programmed and planned for execution.
- We will remain the conscience of surface navy maintenance.
- We will remain a world-class employer of choice that fosters an environment of innovative thinking, collaboration, and work life balance.



SURFMEPP Global Footprint

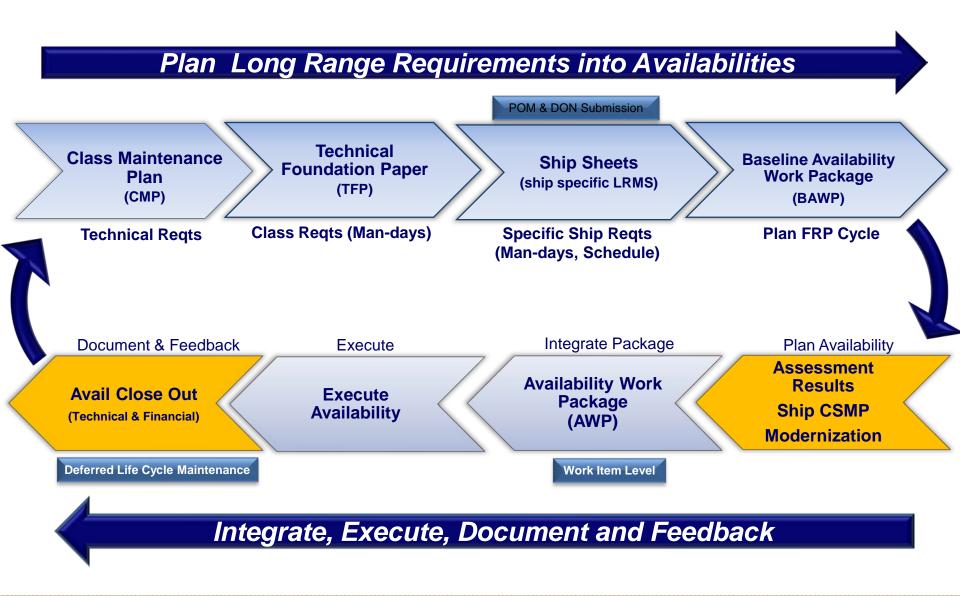


NAVSEA















- Standardized references and requirements: JFMM 4E compliant
- Latest NAVSEA Standard Item and phraseology requirements
- Reduce work item development time: Incorporates lessons learned
- Contractually sound. Ready for maintenance team use.
- Improves cost return analysis for feedback into the budget
- Incorporates front loaded repairs to reduce growth work
 - > 658 template improvements recommended since January 2017
 - > 423 new templates developed for mandatory directive repair strategies
 - > Examples include:
 - Intake/Uptake repairs
 - Cleaning and pumping of tanks/bilges
 - Tank base metal repairs
 - DDG51 Rudder shear wave test

- Underwater hull repairs
- Ventilation duct repairs
- Flight Deck Tie Downs
- LHD Side Port Door repair

CSWTs reduce growth work and number of RCCs generated. Makes planning & execution easier.



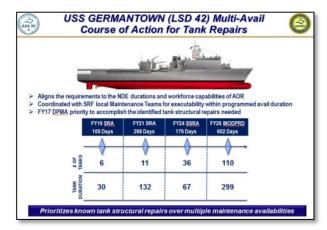




Flight Deck Tie-downs

- Growth and New Work Item
- Developed Directive Frontloaded CMP Task and CSWT to repair 10% of tie-downs
- Combined with Non-Skid and RAST Maintenance strategies once per O-FRP cycle
- Applies to all Amphibs and Combatants





Multi-Avail COAs

- Backlog of structural repairs in tanks
- Prioritized by risk to operations and structural failure
- Repairs executed over multiple
 CNO availabilities
- Developed with MT input to ensure capacity and capability

Fuel Oil Service Tanks

- Originally not required to be coated
- Identified multiple hulls that had pitting at margin plates in tanks
- Worked with SEA05D to change requirement to now coat UHS
- Coating will mitigate pitting and holing risk



Executable Avails. Reduces growth and new work. Supports on-time delivery.







POLYSILOXANE COATING

Directive CMP task for freeboard and mast

> Offers longer service life (2 to 3x traditional

Reduces the gradual "pinking" of traditional

silicone alkyd low solar absorption formulas

can be cleaned rather than repainted

LSA), requires less maintenance, cures faster

when applied, needs fewer overall coats, and



each docking availability

USS PONCE LPD-15 experimental coating application March 2006, "3 years of service"

Standard

Topside Silicone

Alkyd Coating "< 6 month"



Successful corrosion control can be realized through the use of fiber reinforced composite materials

COMPOSITES FOR "RUST RUNNERS"

Examples include: composite electrical enclosure and conduit terminals, vent screens, pipe hangers and deck grating

CORROSION RESISTANT MATERIAL UPGRADES

- CRES hardware alternatives that mitigate rust staining and reduce sailor maintenance
- Local work template developed



ULTRA HIGH SOLIDS "SINGLE COAT"

- Single coat paint improves on the traditional three-coat process by eliminating the time it takes each successive coat to dry.
- Provides corrosion-resistance, durability, and an improved appearance to each space in which it is applied



PEEL & STICK NON-SKID

- Eliminates rust bleed-thru and provides additional protection from undercutting ondeck corrosion
- Engineered for interior/exterior use, mostly in critical areas where foot traffic is high
- > Installation within Ship's Force capability

FLUIDIZED BED COATINGS FOR WT DOORS, LOUVERS, AND CLOSURES

- Coats removable ship parts with efficiency and uniformity,
 9 years service life
- 6 minutes to coat a WT door compared to 40 for the current powder coating process











LPD Bulwarks DMS



- Improperly installed drains and insufficient coating application
- Structural failures, running rust on ship exterior and water intrusion into adjacent compartments
- CMP Task for structural repair and preservation with UHS coating every docking availability

DDG Struts DMS



- Significant pitting on struts
- Area of growth work during availabilities
- CSWT / CMP task front-loaded clad weld and weld seam repairs every docking availability

DDG Intakes and Uptakes DMS



- High growth and new work
- Not easily accessible and challenging geometry
- CMP task front-loaded structural repairs and UHS coatings
- Reduces growth work and risk to avail duration by better Advanced Planning

Tank and Void Maintenance



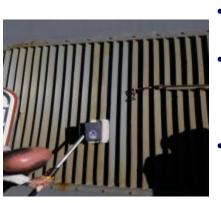
- The largest cost, integration and avail schedule driver
- Periodic surveys aligned with front-loaded mandatory CMP repair tasks
- Considers avail type and tank location (docking-inner-bottom tanks)
- CSWT directs repair and preservation work at integrated engineered intervals

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Polysiloxane Cleaning Kits



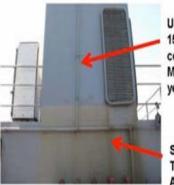
- Kits and NSNs developed to order for ships force
- Reduces the amount of paint on the hull and mast by cleaning the Ploysiloxane vice painting
- CoP worked to procure initial kits for each ship with combined SEA21, SURFMEPP and CNRMC effort

Frontloaded Tasks



- Included structural items into the tank advanced planning process
- Frontloads a historical average for clad welding, plate and stiffener repairs
- Reduces growth and new work
 in execution
- Reduces risk to duration

Polysiloxane Coatings



USS PONCE LPD-15 experimental coating application March 2006, "3 years of service"

> Standard Topside Silicone Alkyd Coating "< 6 month"

- Directive CMP task for freeboard and mast in docking availability
- Offers longer service life and can be cleaned rather than repainted
- Reduces the gradual "pinking" of traditional silicone

Fluidized Bed Coatings

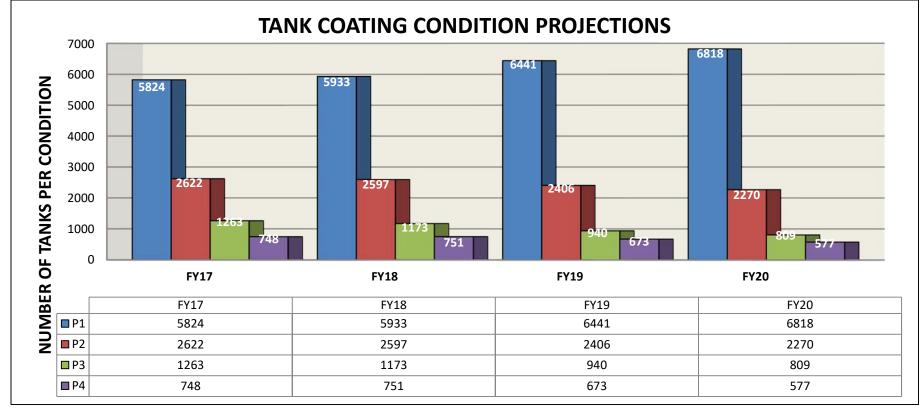


- Coats removable ship parts with efficiency and uniformity (dipped)
- Process proven to attain >9 years service life
- Reduces maintenance of critical closures (QAWTDs/Scuttles)
- CMP and CSWT tasks to support critical closure coating
- Larger louvers continued remediation in Canada

Proof of Concept New Technology







Key Messages and Takeaways

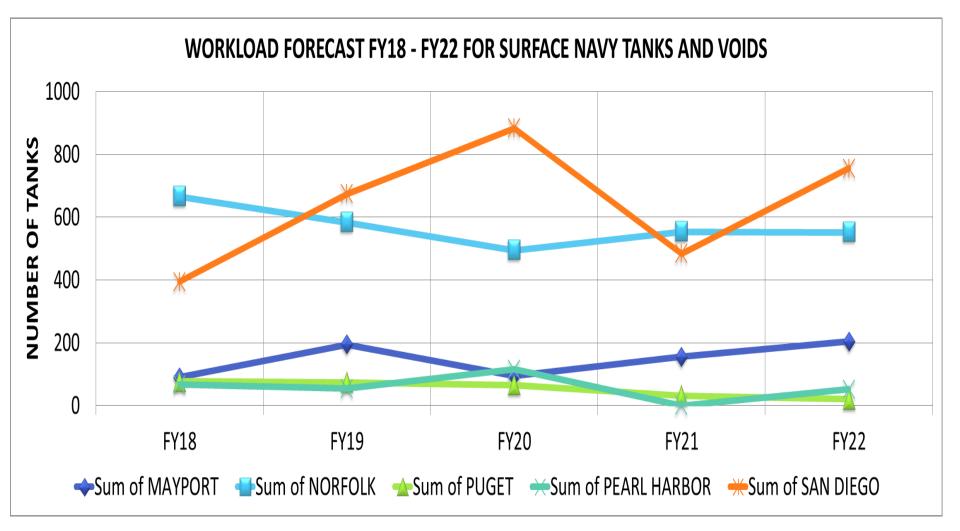
- Metric includes coating aging factor and applies degradation curves to accurately project future tank conditions.
- Considers avails scheduled and avail types to determine when tanks will be reset and applies reset to the projection model (docking avails will have more resets of inner-bottom P3 and P4 tanks)
- Model projections can be analyzed at a Class/Hull/AOR granularity level to better determine projected workloads
- Improves POM submission process and Advance Planning accuracy by projecting requirements in out years

Tank coating demographics based on 75% probability of being in projected condition







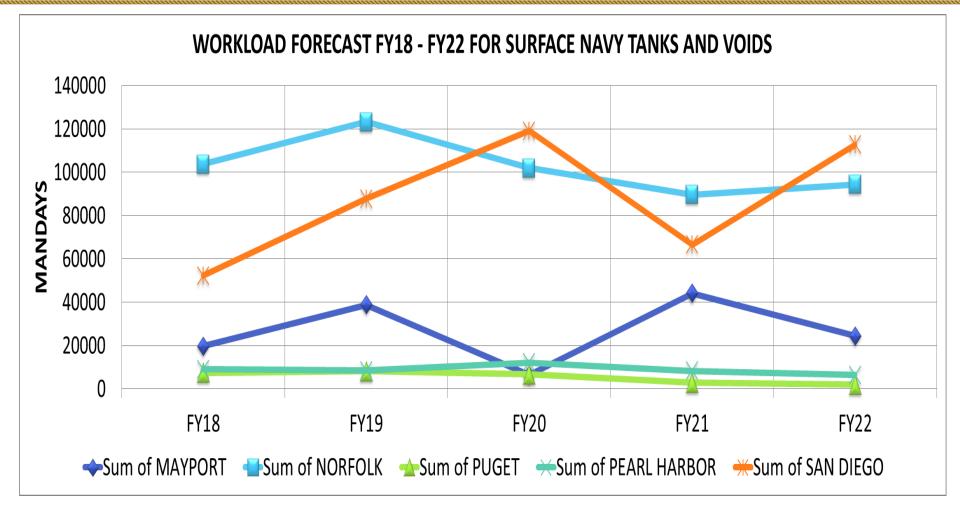


SURFMEPP can now predict T&V trade level workloads by location and year.



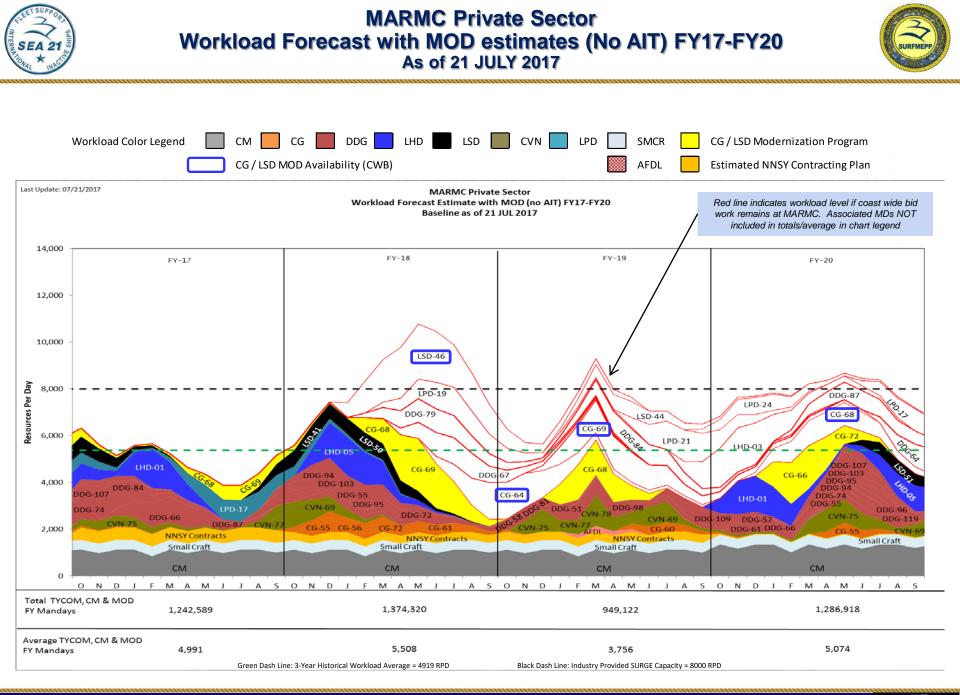






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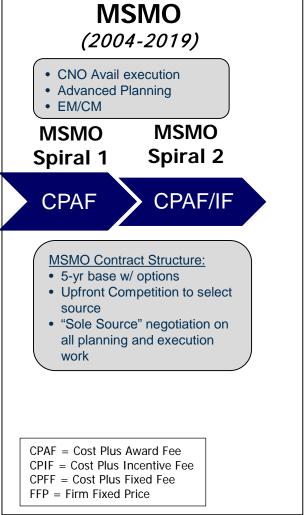


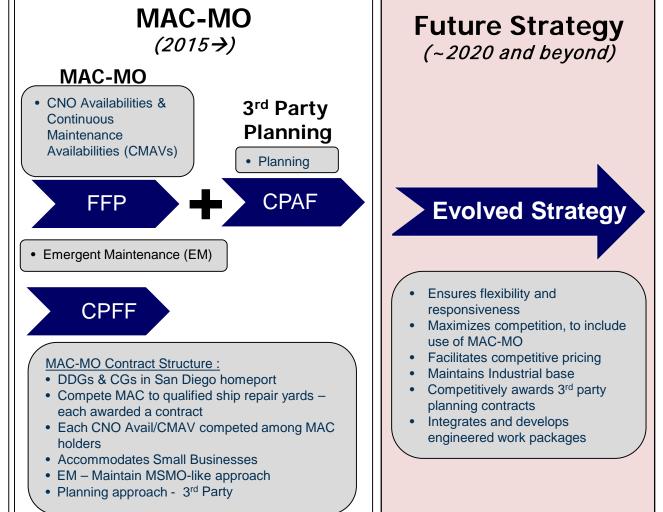


Contracting



NAVATE





Aligning risk with appropriate contract type







- SURFMEPP's MISSION: Properly plan maintenance over the life cycle of the ship
- Each avail properly packaged to be biddable and executable by MSRs
- CSWT engineered to ensure proper accomplishment of work with minimum discovery in execution
- Heavy focus on corrosion and structural issues





Questions / Back-up



Achieving Expected Service Life...One Ship at a Time





Evolution of SURFMEPP



NAVATE

- 2008 Pre-Surface Ship Life Cycle Management Activity (SSLCM)
 - > 14 people for entire surface Navy
 - Surface Navy was not performing all required life cycle maintenance
 - No Technical Foundation Papers (TFPs)
 - No Baseline Availability Work Packages (BAWPs)
 - Ship Sheets at the Class level

• <u>SSLCM – May 2009</u>

- > 36 total staff
- Class Maintenance Plan (CMP)
- > TFP for DDG 51 class only
- > BAWP
- Deferral tracking

- <u>SURFMEPP Nov 2010</u>
 - ≻ 83 total staff
- SURFMEPP today
 - > 260 total staff (1 Mil, 154 CIVPER, 105 KTR)
 - CMP strengthening
 - > TFP for all major ship classes
 - > BAWPs for all CNO availabilities
 - Deferral tracking by hull
 - Ship Sheets for every CNO availability
 - Long Range Maintenance Schedules by hull
 - Corrosion Control (CCIMS, TPRs, LRTPRs)







- Class Maintenance Plans (CMP) are the "maintenance manual" of the ship class. Specifically included are:
 - Maintenance Delivery Plan including required dry-docking intervals
 - Engineered maintenance requirements such as equipment overhauls, shaft replacements, and corrosion protection
 - System certification requirements
- CMPs are continuously updated based on class maintenance history



CMP = "Automobile's Maintenance Manual"

